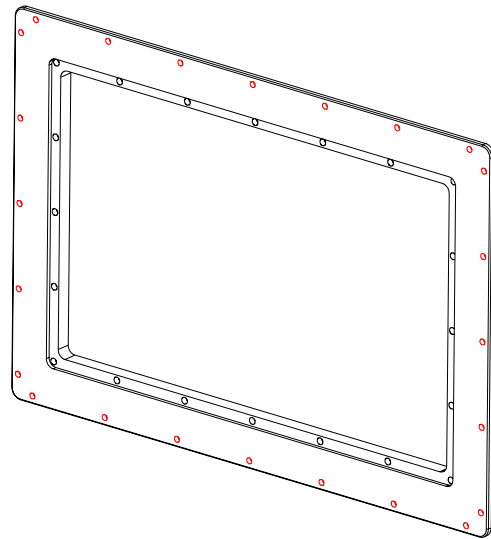
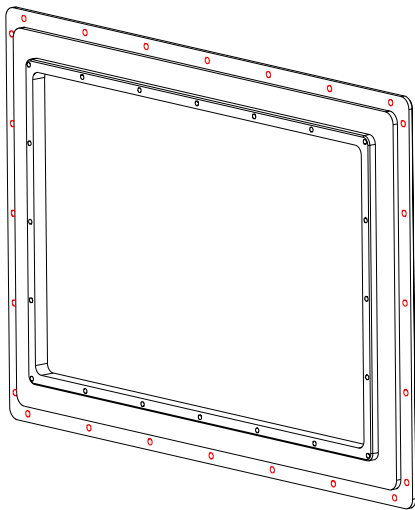
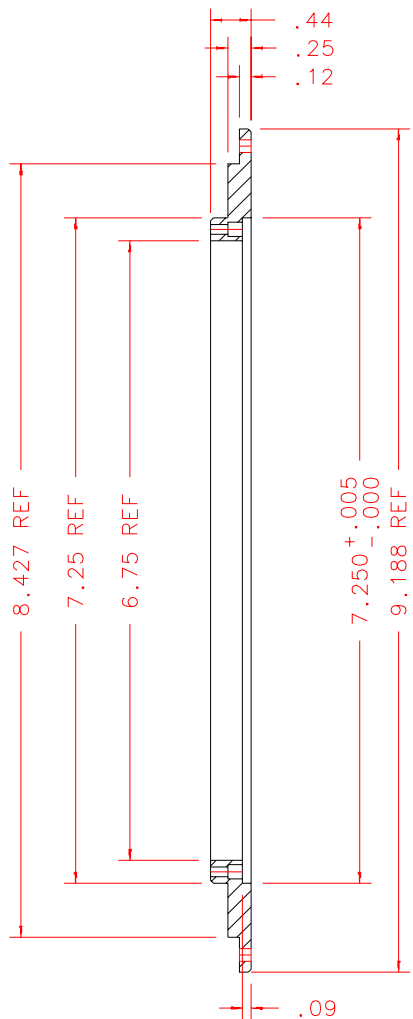
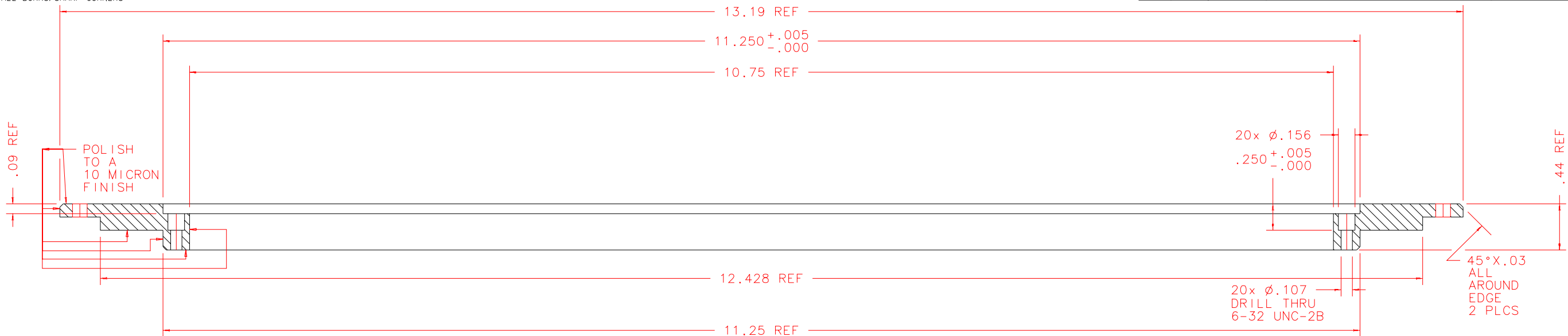


NOTES: UNLESS OTHERWISE NOTED
1. MACHINED SURFACE ROUGHNESS 64
O-RING GROOVES AND SURFACES 32
2. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL				
NO.	REQ'D	REF	DRW	DESCRIPTION
N/A	1	SC0-028B		ACCESS COVER CCC FRAME
				MATERIAL
				ALU 6061-T6



PLOT: 10/19/99

SC0-001B	REVISION: N/A	INSTITUTE FOR ASTRONOMY
NEXT ASSY	DATE: 09/24/98	2680 WOODLAWN DR. HONOLULU, HI 96822
	DESIGN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
	DRAWN: STAHLBERGER	PART NAME: ACCESS COVER CCC FRAME
	APPR'D: J. RAYNER	TELESCOPE: IRTF
	TOLERANCES	
	X.X $\pm .015$	DRW NO: SC0-028B
	X.XX $\pm .005$	SCALE: NOTED
	X.XXX $\pm .002$	SIZE: B
	ANGLE ± 30 min	JOS NO: 725
	FRACTION $\pm 1/32$	SHEET: 2 OF 2