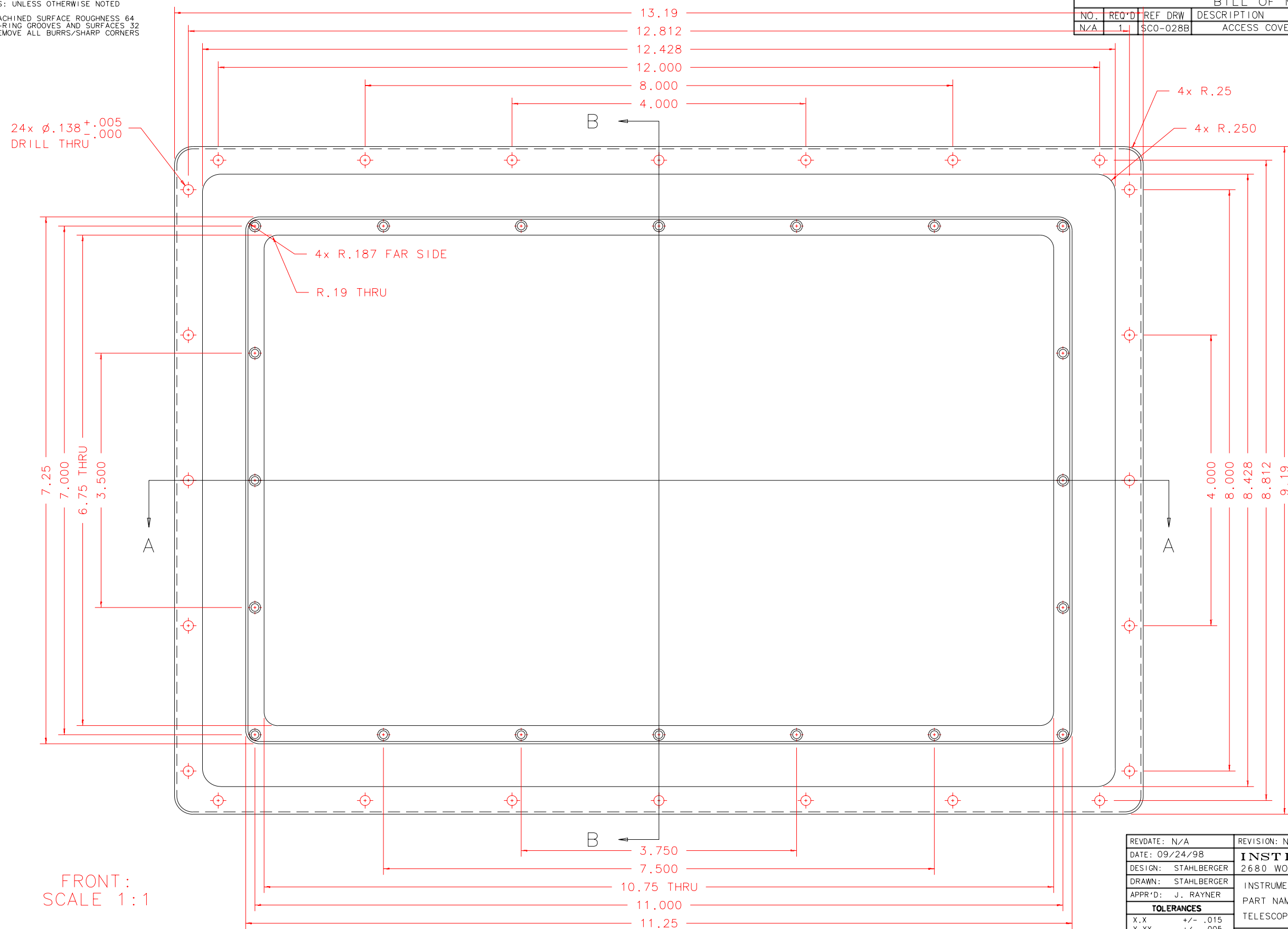


NOTES: UNLESS OTHERWISE NOTED

1. MACHINED SURFACE ROUGHNESS 64
O-RING GROOVES AND SURFACES 32
2. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	\$CO-028B	ACCESS COVER CCC FRAME	ALU 6061-T6



FRONT:
SCALE 1:1

PLOT:10/19/99

REVDATE: N/A	REVISION: N/A
DATE: 09/24/98	INSTITUTE FOR ASTRONOMY 2680 WOODLAWN DR. HONOLULU, HI 96822 INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH PART NAME: ACCESS COVER CCC FRAME TELESCOPE: IRTF
DESIGN: STAHLBERGER	
DRAWN: STAHLBERGER	
APPR'D: J. RAYNER	
TOLERANCES	
X, X +/- .015 X, XX +/- .005 X, XXX +/- .002 ANGLE +/- 30 min FRACTION +/- 1/32	DRW NO: SCO-028B SCALE: NOTED SIZE: B JOS NO: 725 SHEET: 1 OF 2