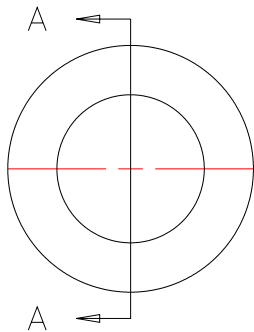


NOTES: UNLESS OTHERWISE NOTED

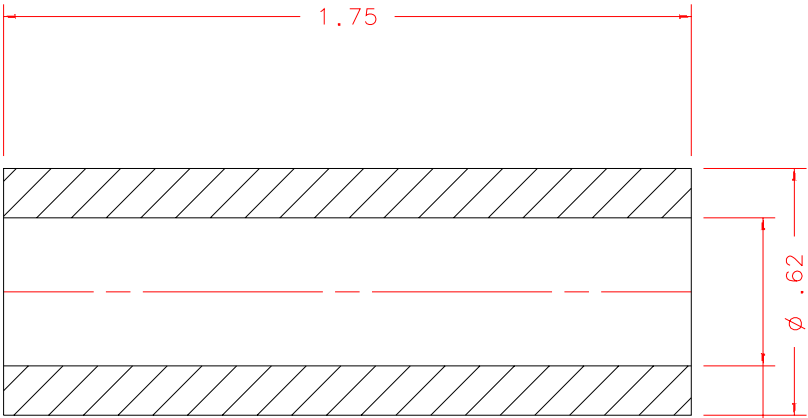
1. MACHINED SURFACE ROUGHNESS 64
O-RING GROOVES AND SURFACES 32

2. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SC0-026A	Z-SUPPORT PIN	STAINLESS 303



FRONT



SECTION A-A

Ø .375 ±.005
-.000

PLOT:10/19/99

SC0-001B
NEXT ASSY

REVDATE: 11/20/98	REVISION: DIM 1.75 WAS 2.00			
REVDATE: N/A	REVISION: N/A			
DATE: 05/27/97	INSTITUTE FOR ASTRONOMY 2680 WOODLAWN DR. HONOLULU, HI 96822			
DESIGN: STAHLBERGER				
DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH			
APPR'D: J. RAYNER	PART NAME: Z-SUPPORT PIN			
TOLERANCES	TELESCOPE: IRTF			
X.X	+/-	.015	DRW NO: SCO-026A	SCALE: 2:1
X.XX	+/-	.005		
X.XXX	+/-	.002		
ANGLE	+/-	30 min		
FRACTION	+/-	1/32		
SIZE: A			JOS NO: 725	SHEET: 1 OF 1