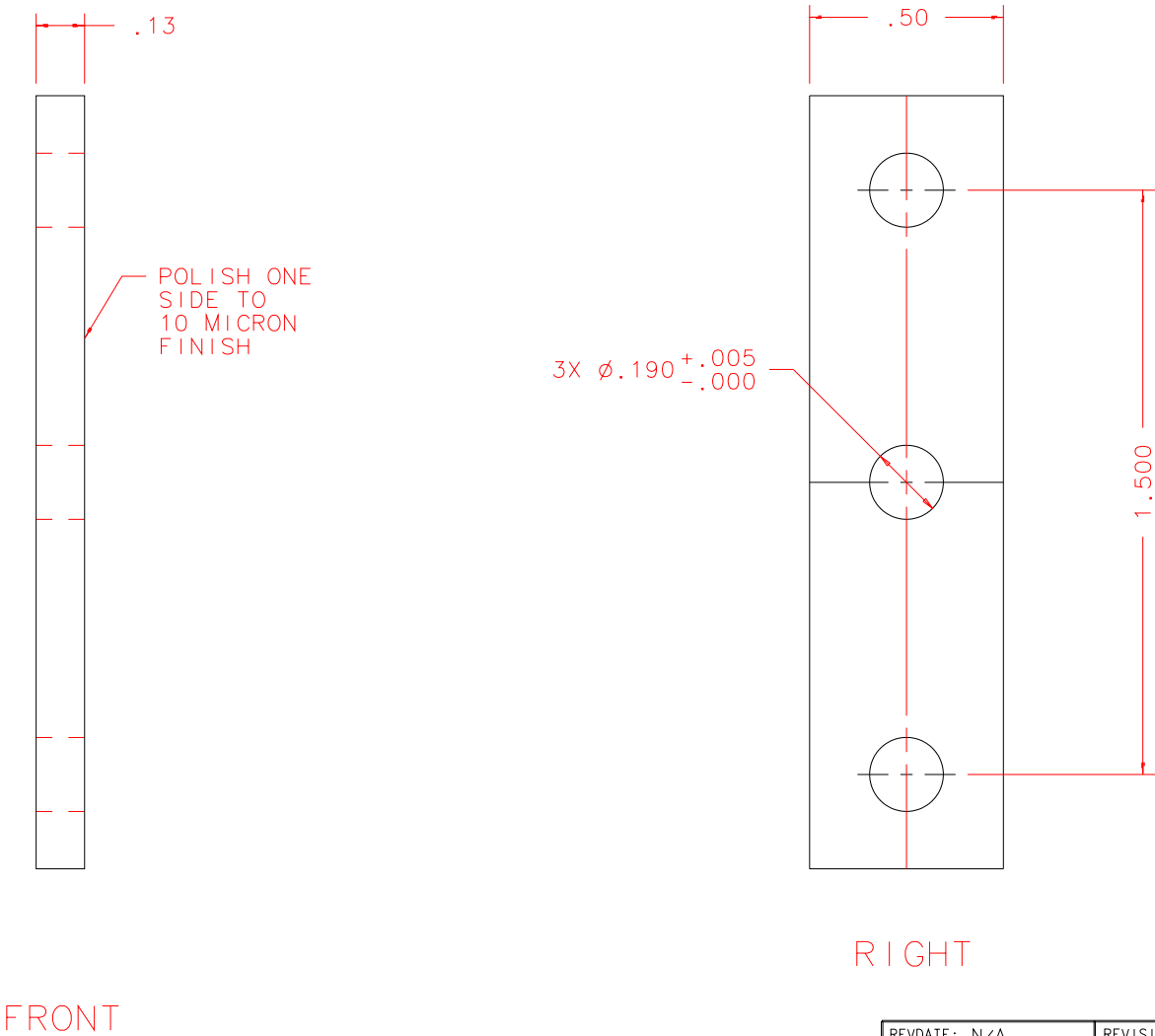


NOTES: UNLESS OTHERWISE NOTED

1. MACHINED SURFACE ROUGHNESS 64
O-RING GROOVES AND SURFACES 32

2. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	10	SC0-024A	TAB WASHER	ALU 6061-T6



PLOT:10/19/99

SC0-001B
NEXT ASSY

REVDATE: N/A		REVISION: N/A	
DATE: 05/27/97		INSTITUTE FOR ASTRONOMY 2680 WOODLAWN DR. HONOLULU, HI 96822	
DESIGN: STAHLBERGER			
DRAWN: STAHLBERGER		INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH	
APPR'D: J. RAYNER		PART NAME: TAB WASHER	
TOLERANCES		TELESCOPE: IRTF	
X.X	+/- .015		
X.XX	+/- .005		
X.XXX	+/- .002	DRW NO: SCO-024A	
ANGLE	+/- 30 min	SCALE: 2:1	
FRACTION	+/- 1/32	SIZE: A	JOS NO: 725
		SHEET: 1 OF 1	