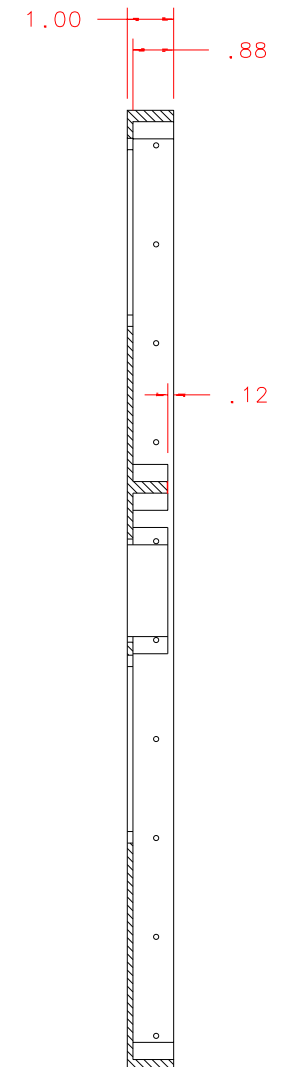
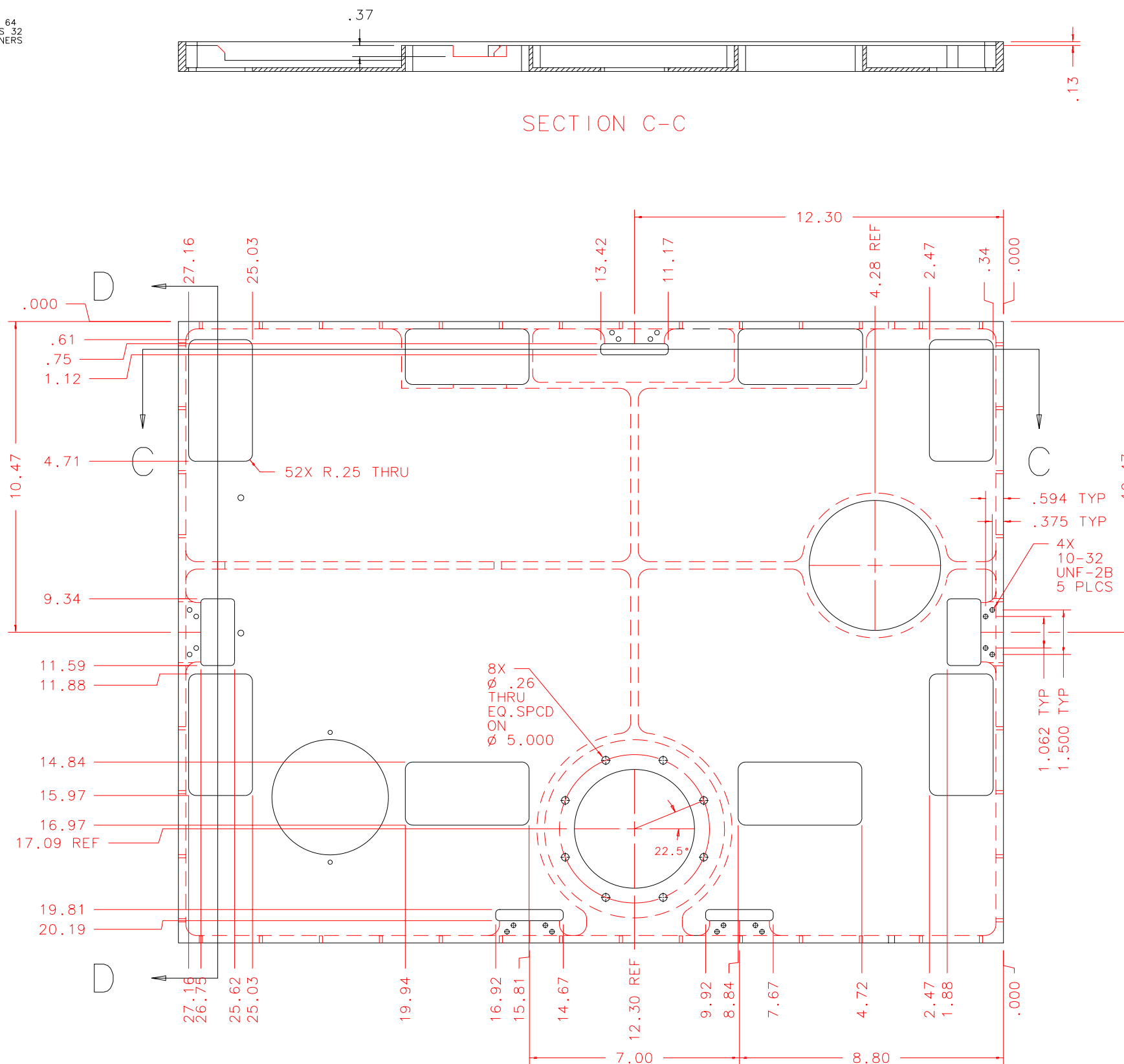


NOTES: UNLESS OTHERWISE NOTED

1. MACHINED SURFACE ROUGHNESS 64
O-RING GROOVES AND SURFACES 32
2. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SCO-021B	TAB MOUNTING PLATE	ALU 6061-T6



BACK : SCALE 1 : 4

REVDATE: 01/11/99	REVISION: ADD BOLTPATTERN 4.375 FRONT VIEW						
REVDATE: 07/14/98	REVISION: ADD MOUNTING HOLES FOR JIGS						
REVDATE: 07/10/98	REVISION: ADD CUTOUT:SEE FRONT AND SECTION CC						
REVDATE: 06/16/98	REVISION: 3.88 DIA HOLE WAS 2.50 DIA						
REVDATE: 04/22/98	REVISION: ADD DIM 2.05						
REVDATE: N/A	REVISION: N/A						
DATE: 05/22/97							
DESIGN: STAHLBERGER							
DRAWN: STAHLBERGER							
APPR'D: J. RAYNER							
TOLERANCES							
X.X	+/- .015						
X.XX	+/- .005						
X.XXX	+/- .002						
ANGLE	+/- 30 min						
FRACTION	+/- 1/32						
INSTITUTE FOR ASTRONOMY							
2680 WOODLAWN DR. HONOLULU, HI 96822							
INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH							
PART NAME: TAB MOUNTING PLATE							
TELESCOPE: IRTF							
<table border="1"> <tr> <td>DRW NO: SC0-021B</td><td>SCALE: NOTED</td></tr> <tr> <td>SIZE: B</td><td>JOS NO: 725</td></tr> <tr> <td colspan="2">SHEET: 2 OF 3</td></tr> </table>		DRW NO: SC0-021B	SCALE: NOTED	SIZE: B	JOS NO: 725	SHEET: 2 OF 3	
DRW NO: SC0-021B	SCALE: NOTED						
SIZE: B	JOS NO: 725						
SHEET: 2 OF 3							