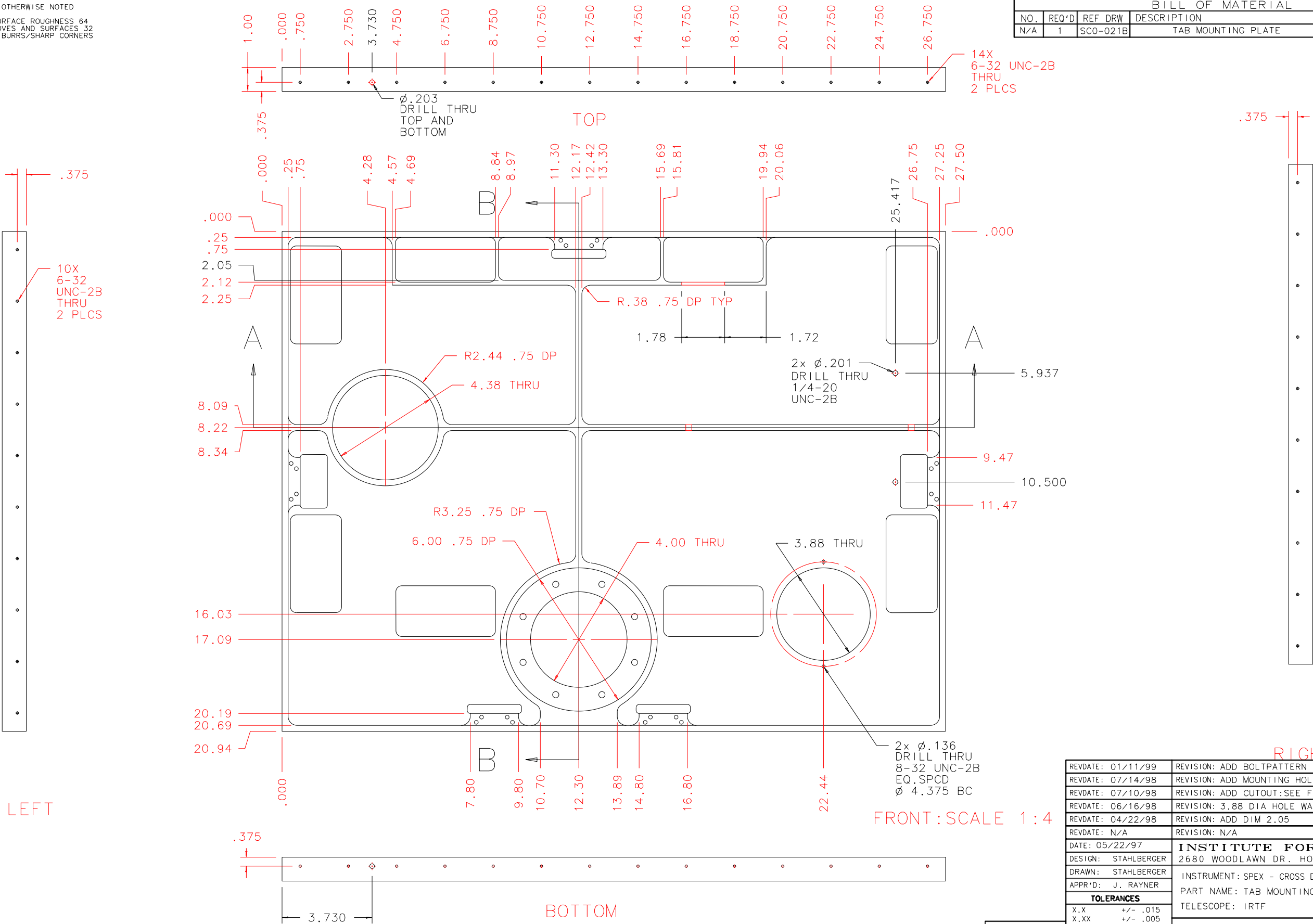


NOTES: UNLESS OTHERWISE NOTED
1. MACHINED SURFACE ROUGHNESS 64
O-RING GROOVES AND SURFACES 32
2. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SC0-021B	TAB MOUNTING PLATE	ALU 6061-T6



REVDATE: 01/11/99	REVISION: ADD BOLTPATTERN 4.375 FRONT VIEW
REVDATE: 07/14/98	REVISION: ADD MOUNTING HOLES FOR JIGS
REVDATE: 07/10/98	REVISION: ADD CUTOUT:SEE FRONT AND SECTION CC
REVDATE: 06/16/98	REVISION: 3.88 DIA HOLE WAS 2.50 DIA
REVDATE: 04/22/98	REVISION: ADD DIM 2.05
REVDATE: N/A	REVISION: N/A
DATE: 05/22/97	INSTITUTE FOR ASTRONOMY
DESIGN: STAHLBERGER	2680 WOODLAWN DR. HONOLULU, HI 96822
DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
APPR'D: J. RAYNER	PART NAME: TAB MOUNTING PLATE
TOLERANCES	
X.X	+/- .015
X.XX	+/- .005
X.XXX	+/- .002
ANGLE	+/- 30 min
FRACTION	+/- 1/32
DRW NO: SC0-021B	SCALE: NOTED
SIZE: B	JOS NO: 725
SHEET: 1	OF 3