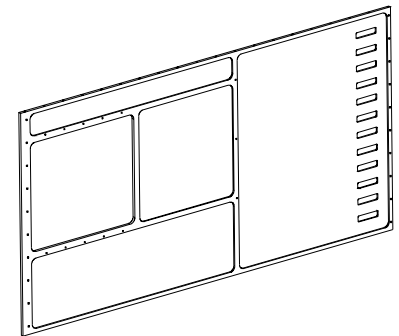


1. MACHINED SURFACE ROUGHNESS 64
O-RING GROOVES AND SURFACES 32
2. REMOVE ALL BURRS/SHARP CORNERS

POLISH 5 LARGE
SURFACES TO A
10 MICRON FINISH



ISOMETRIC: SCALE 1/16

BACK : SCALE 1 : 4

SC0-001B
NEXT ASSY

PLOT:10/19/99