

1. MACHINED SURFACE ROUGHNESS 64
O-RING GROOVES AND SURFACES 32
2. REMOVE ALL BURRS/SHARP CORNERS

POLISH 5 LARGE
SURFACES TO A
10 MICRON FINISH

— 20X
6-32
UNC-2B
.38 DP
BOTT TAP
2 PLCS

TOP

16X R.50

DEBURR ALL EDGES -
OF SLOTS FOR
CABLE FEEDTHROUGH

48x R.12 THRU —

.13 TYP 4

SECTION A-A

FRONT : SCALE 1 : 4

BOTTOM

PLOT:10/19/99

SC0-001B
NEXT ASSY