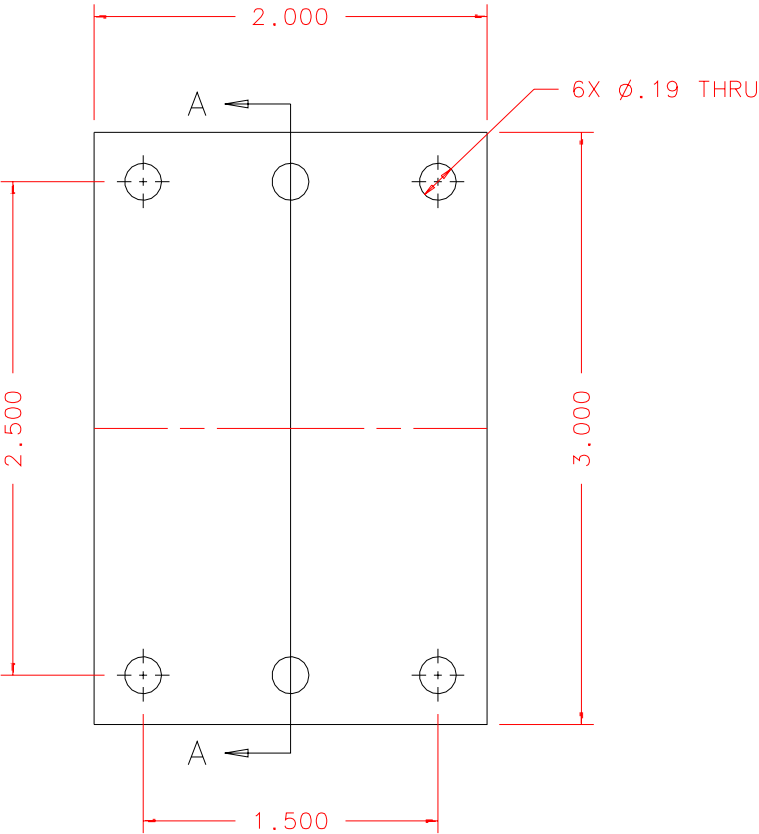


NOTES: UNLESS OTHERWISE NOTED

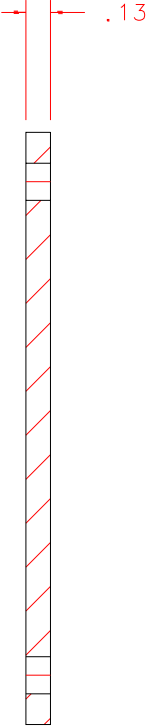
1. MACHINED SURFACE ROUGHNESS 64
O-RING GROOVES AND SURFACES 32

2. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	5	SCO-014A	G-10 TAB	G-10



FRONT



SECTION A-A

PLOT:10/19/99

SCO-001B
NEXT ASSY

REVDATE: N/A	REVISION: N/A		
DATE: 05/23/97	INSTITUTE FOR ASTRONOMY		
DESIGN: STAHLBERGER	2680 WOODLAWN DR. HONOLULU, HI 96822		
DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH		
APPR'D: J. RAYNER	PART NAME: G-10 TAB		
TOLERANCES			
X.X	+/- .015		
X.XX	+/- .005		
X.XXX	+/- .002		
ANGLE	+/- 30 min		
FRACTION	+/- 1/32		
DRW NO: SCO-014A		SCALE: 1:1	
SIZE: A	JOS NO: 725	SHEET: 1 OF 1	