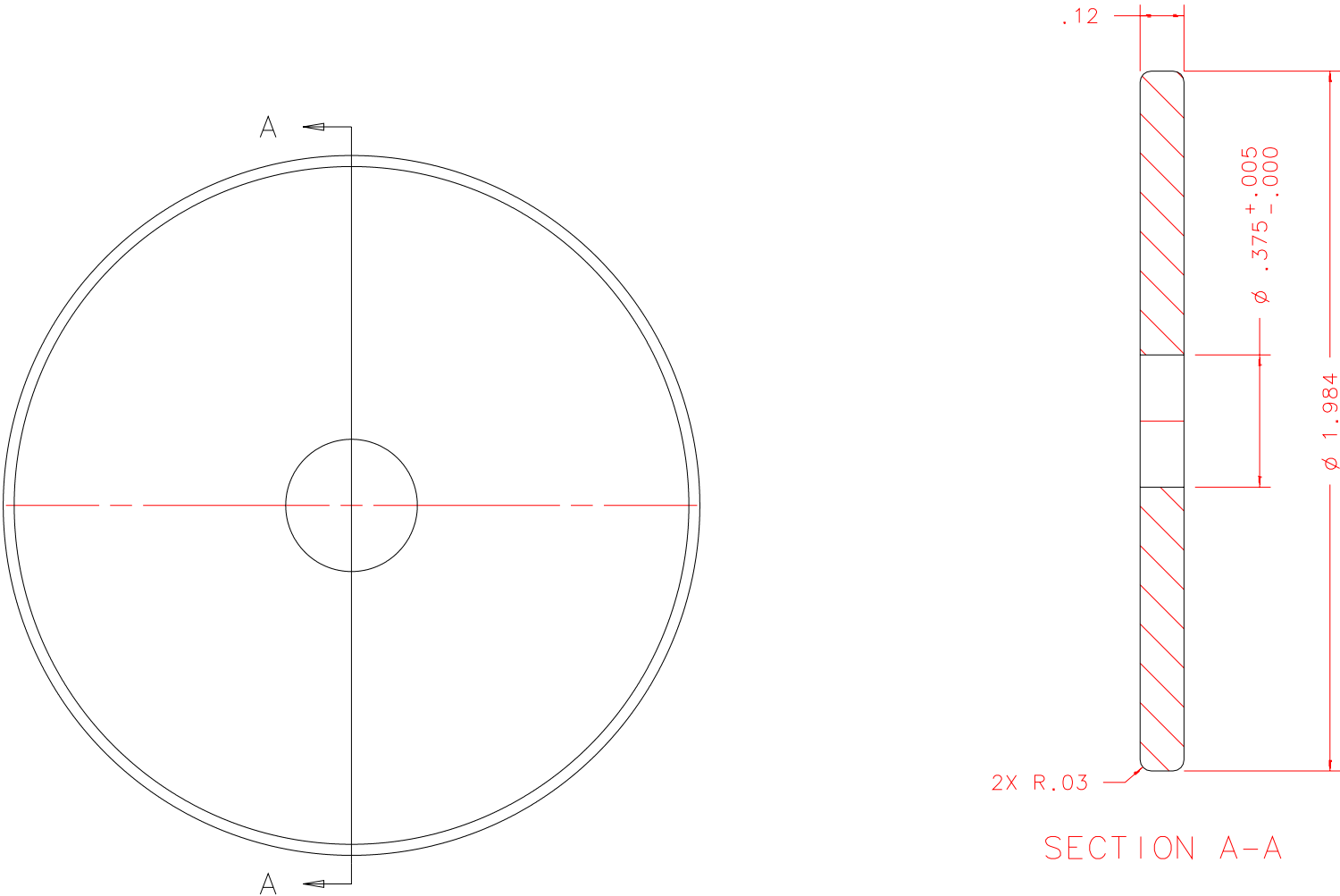


NOTES: UNLESS OTHERWISE NOTED

1. MACHINED SURFACE ROUGHNESS 64
O-RING GROOVES AND SURFACES 32

2. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SCO-013A	G-10 DISK	G-10



FRONT

SECTION A-A

PLOT:10/19/99

SCO-001B
NEXT ASSY

REVDATE: N/A		REVISION: N/A	
DATE: 05/27/97		INSTITUTE FOR ASTRONOMY	
DESIGN: STAHLBERGER		2680 WOODLAWN DR. HONOLULU, HI 96822	
DRAWN: STAHLBERGER		INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH	
APPR'D: J. RAYNER		PART NAME: G-10 DISK	
TOLERANCES		TELESCOPE: IRTF	
X.X	+/- .015	DRW NO: SCO-013A	
X.XX	+/- .005		
X.XXX	+/- .002		
ANGLE	+/- 30 min		
FRACTION	+/- 1/32		
		SCALE: 2:1	
SIZE: A		JOS NO: 725	SHEET: 1 OF 1