

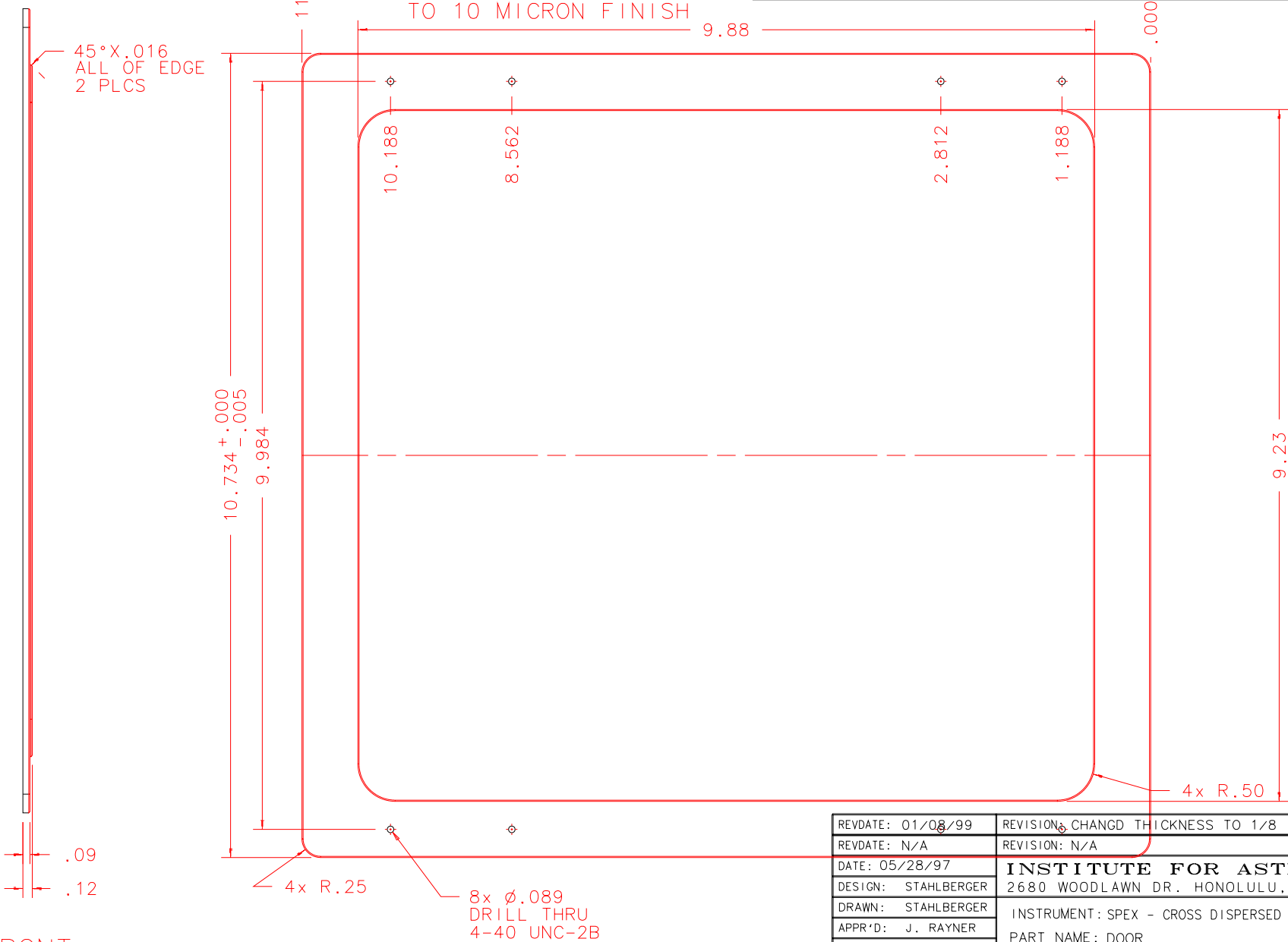
NOTES: UNLESS OTHERWISE NOTED

1. MACHINED SURFACE ROUGHNESS 64
O-RING GROOVES AND SURFACES 32

2. REMOVE ALL BURRS/SHARP CORNERS

NOTE: POLISH TWO
LARGE SURFACES
TO 10 MICRON FINISH

BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SCO-011A	DOOR	ALU 6061-T6



FRONT

RIGHT

PLOT: 10/19/99

SCO-001B
NEXT ASSY

REVDATE: 01/08/99	REVISION: CHANGD THICKNESS TO 1/8
REVDATE: N/A	REVISION: N/A
DATE: 05/28/97	INSTITUTE FOR ASTRONOMY
DESIGN: STAHLBERGER	2680 WOODLAWN DR. HONOLULU, HI 96822
DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
APPR'D: J. RAYNER	PART NAME: DOOR
TOLERANCES	
X.X	+/- .015
X.XX	+/- .005
X.XXX	+/- .002
ANGLE	+/- 30 min
FRACTION	+/- 1/32
SIZE: A	JOS NO: 725
SHEET: 1 OF 1	SCALE: 1:2