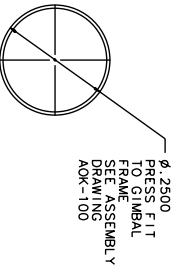
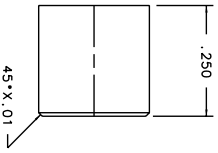


NOTE : USE DRILL ROLD SUPPLIED

BILL OF MATERIAL		
ITEM Q'TY	DRW. NO.	MATERIAL
1	AKK-104	HARDENED CONTACT BUTTON
2	AKK-104	HARDENED DRILL



TOLERANCES		DRAWING NUMBER		INSTITUTE FOR ASTRONOMY	
NEXT ASSY	X .X ±0.02	DATE: 12/27/01	AKK-104	NAME: HARDENED CONTACT BUTTON	REV. DATE: 12/27/01
AKK-100	X .XX ±0.005	DESIGN: VERN S		TELESCOPE: MSA 19TF	
	X .XXX ±0.001	JOS #: 948		SIZE: B	REVISION DATE: REV. DATE
	±0.5°	MFG:		SCALE: 4:1	SHEET NO. 1 OF 1