NOTES: UNLESS OTHERWISE NOTED
1. MACHINED SURFACE ROUGHNESS .04
2. RING GROOVES AND SURFACES .02
3. REMOVE ALL BURRS/SHARP CORNERS

SECTION A-A

BILLY OF MATERIAL

<table>
<thead>
<tr>
<th>NO.</th>
<th>REQ'D</th>
<th>REF. DRW</th>
<th>DESCRIPTION</th>
<th>MATERIAL</th>
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</thead>
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<tr>
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<td>2</td>
<td>S02-018A</td>
<td>LENS MOUNT BAFFLE</td>
<td>ALU 6081-T6</td>
</tr>
</tbody>
</table>

3 x Ø .086 +.005
- .000
DRILL
THRU
EQ. SPCD
ON Ø 1.687

REV: N/A
DATE: 06/22/98
DESIGN: STAHLECKER
DRAWN: STAHLECKER
APPROD: J. RAYNER

INSTITUTE FOR ASTRONOMY
2680 WOODLAWN DR, HONOLULU, HI 96822
INSTRUMENT: SPex - CROSS DISPERSERED SPECTROGRAPH
PART NAME: LENS MOUNT BAFFLE
TELESCOPE: IRTF

S02-001B
NEXT ASSY

SCALE: 2:1
SIZE: A
LOT NO: 725
SHEET: 1 OF 1

PLOT: 10/19/99