NOTES: UNLESS OTHERWISE NOTED
1. MACHINED SURFACE ROUGHNESS .64
2. RING GROOVES AND SURFACES .32
3. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL

<table>
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<tr>
<th>NO.</th>
<th>REQ'D</th>
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<th>DESCRIPTION</th>
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<td>SO1-026A</td>
<td>IMAGER TAB BASE SPACER</td>
<td>ALU OR BRASS</td>
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THICKNESS T

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<tr>
<td>.010</td>
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<tr>
<td>.005</td>
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6
4
6
12
12

TOLERANCES

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<td>+/- .015</td>
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<tr>
<td>X XX</td>
<td>+/- .005</td>
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<td>X XXX</td>
<td>+/- .002</td>
</tr>
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</table>

ANGLE +/- 30 min
FRAC +/- 1/32

INSTITUTE FOR ASTRONOMY
2680 WOODLAWN DR., HONOLULU, HI 96822

DRAWN: STAHLMACHER
APPROVED: J. RAYNER

DATE: 10/28/98
REVISION: N/A

INSTRUMENT: SPEX - CROSS DISPERSER SPECTROGRAPH
PART NAME: IMAGER TAB BASE SPACER
TELESCOPE: IRTF

DRAW NO: SO1-026A
SCALE: 2:1

SIZE: A
LOT NO: 725
SHEET: 1 OF 1

PLOT: 10/19/99