1. MACHINED SURFACE ROUGHNESS R4
2. D-RING GROOVES AND SURFACES R2
3. REMOVE ALL BURRS/SHARP CORNERS

ENGRAVE "12" ON INSIDE DIAMETER

SECTION A-A

INSTITUTE FOR ASTRONOMY
2680 WOODLAND DR, HONOLULU, HI 96822

INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
PART NAME: BAFFLE SPACER NO12
TELESCOPE: IRTF

REVIEW: N/A
DATE: 11/18/97
DESIGN: STAHLMERGER
DRAWN: STAHLMERGER
APPROVED: J. RAYNER

TOLERANCES

X X +/- .015
X XX +/- .005
X XXX +/- .002
ANGLE +/- 30 MIN
FRACTION +/- 1/32

REV: N/A
SIZE: A
LOT NO: 725
SHEET: 1 OF 1

NO. REQ'D REF DRW DESCRIPTION MATERIAL
N/A 1 SN5-024A BAFFLE SPACER NO12 ALU 6061-T6

A

FRONT