BILL OF MATERIAL

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<td>2</td>
<td>SN5-022A</td>
<td>BAFFLE RETAINER</td>
<td>HARD BRASS</td>
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NOTES: UNLESS OTHERWISE NOTED
1. MACHINED SURFACE ROUGHNESS 84
2. RING GROOVES AND SURFACES 32
3. REMOVE ALL BURRS/SQUARE CORNERS

SECTION A-A

FIT SN5-045B AND SN5-037 WITH .002 RAD. CLEARANCE

INSTITUTE FOR ASTRONOMY
2680 WOODLAWN DR. HONOLULU, HI 96822

INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
PART NAME: BAFFLE RETAINER
TELESCOPE: IRTF

REVISION: N/A
DATE: 11/17/97
DESIGN: STAHLLBERGER
DRAWN: STAHLLBERGER
APPROVED: J. RAYNER

TOLERANCES

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<th>FRACTION</th>
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<td>+/- .015</td>
<td>+/- .005</td>
<td>+/- 30 MIN</td>
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SCALE: 1:1
SIZE: A
JOB NO.: 725
SHEET: 1 OF 1

PLOT: 10/19/99