1. MACHINED SURFACE ROUGHNESS 84
2. D-RING GROOVES AND SURFACES 32
3. REMOVE ALL BURRS/SHARP CORNERS

SECTION A-A

INSTITUTE FOR ASTRONOMY
2680 WOODLAWN DR, HONOLULU, HI 96822
INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
PART NAME: BAFFLE NO. 14
TELESCOPE: IRTF

REVISION: N/A
DATE: 11/18/97
DESIGN: STAHLBERGER
DRAWN: STAHLBERGER
APPROD: J. RAYNER

TOLERANCES

<p>| | | |</p>
<table>
<thead>
<tr>
<th></th>
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<tbody>
<tr>
<td>XX</td>
<td>+/- .015</td>
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<tr>
<td>XXX</td>
<td>+/- .005</td>
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<tr>
<td>+/- .002</td>
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REVIEWER: N/A

MODEL NO.: SN5-001B

NEXT ASSY

DRAW NO.: SN5-017A

SIZE: A

SHEET: 1 OF 1

PS: 725