MAKE FROM PURCHASED
PART P/N W24S-4S
BERG

BIL OF MATERIAL

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<th>NO.</th>
<th>REQ'D</th>
<th>REF DRW</th>
<th>DESCRIPTION</th>
<th>MATERIAL</th>
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<td>SN3-029A</td>
<td>WORM VCDW24S-4S</td>
<td>STAINLESS</td>
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NOTES: UNLESS OTHERWISE NOTED
1. MACHINED SURFACE ROUGHNESS 84
2. RING GROOVES AND SURFACES 32
3. REMOVE ALL BURRS/SHARP CORNERS

SECTION A-A

REVDATE: 03/30/99
REVDATE: N/A
DATE: 11/10/97
DATE: N/A

INSTITUTE FOR ASTRONOMY
2680 WOODLAWN DR, HONOLULU, HI 96822

INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
PART NAME: WORM VCDW24S-4S
TELESCOPE: IRTF

SN3-001B
NEXT ASSY

SIZE: A

DRAW NO: SN3-029A
SCALE: 4:1

SHEET: 1 OF 1

PLOT: 10/19/99