1. MACHINED SURFACE ROUGHNESS 84
2. D-RING GROOVES AND SURFACES 32
3. REMOVE ALL BURR/S-WARP CORNERS

NOTE:
MAKE ONE PIECE PRESSFIT TO 1/8
DOVEL
MAKE ONE PIECE OVERSIZE TO DIA .128

SECTION A-A

FULL SCALE

INSTITUTE FOR ASTRONOMY
2680 WOODLAWN DR., HONOLULU, HI 96822

PART NAME: SPRING SUPPORT
TELESCOPE: IRTF

SIZE: A

DRAW No.: SN3-022A

SCALE: 2:1

SHEET: 1 OF 1

X X +/- .015
X XX +/- .005
X XXX +/- .002
ANGLE +/- 30 MIN
FRACTION +/- 1/32