NOTES: UNLESS OTHERWISE NOTED
1. MACHINED SURFACE ROUGHNESS .84
2. D-RING GROOVES AND SURFACES .52
3. REMOVE ALL BURRS/SHARP CONERS

BILL OF MATERIAL

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<th>DESCRIPTION</th>
<th>MATERIAL</th>
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<td>BAFFLE EPOXYRING2</td>
<td>ALU 6061-T6</td>
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INSTITUTE FOR ASTRONOMY
2680 WOODLAWN DR. HONOLULU, HI 96822
INSTRUMENT: SPLEX - CROSS DISPERSED SPECTROGRAPHS
PART NAME: BAFFLE EPOXYRING2
TELESCOPE: IRTF

REVISION: N/A
DATE: 08/18/99
DESIGN: STAHLBERGER
DRAWN: STAHLBERGER
APPROD: J. RAYNER
TOLERANCES

X: .015
XX: .005
XXX: .002
X: .30
Y: .005
Z: .005
FRONT

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