NOTES: UNLESS OTHERWISE NOTED
1. MACHINED SURFACE ROUGHNESS 84
2. RING GROOVES AND SURFACES 32
3. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL

NO. REQ'D REF DRW DESCRIPTION MATERIAL
N/A 1 SJ1-011A DETENT BASE ALU 6061-T6

INSTITUTE FOR ASTRONOMY
2680 WOODLAWN DR, HONOLULU, HI 96822
INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
PART NAME: DETENT BASE
TELESCOPE: IRTF

REVIEW: N/A
DATE: 11/22/97
DESIGN: STAHLBERGER
DRAWN: STAHLBERGER
APPROVED: J. RAYNER

TOLERANCES

SJ1-001A
X.X +/- 0.15
X.XX +/- 0.05
X.XXX +/- 0.002
ANGLE +/- 30 MIN
FRACTION +/- 1/32

NEXT ASSY

SIZE: A
LOT NO: 725
SHEET: 1 OF 1

PLOT: 10/19/99