ESD EDM Process if Required
To Fabricate this Part

1. Machined Surface Roughness 64
2. R-50 Grooves and Surfaces .32
3. Remove all burrs/sharp corners

SECTION A-A

INSTITUTE FOR ASTRONOMY
2680 WOODLAWN DR, HONOLULU, HI 96822
INSTRUMENT: SPLEX - CROSS DISPERSED SPECTROGRAPH
PART NAME: RADIAL SPRING
TELESCOPE: IRTF

DRAW NO: 509-016A
SCALE: 4:1
SIZE: A
LOT NO: 725
SHEET: 1 OF 1