MAKE FROM FIBERGLASS TUBE ON STOCK AT IFA. WILL BE CUT TO LENGTH AT IFA.

MACHINE BOTH ENDS SQUARE TO CENTERLINE

INSTITUTE FOR ASTRONOMY
2680 WOODLAWN DR. HONOLULU, HI 96822
INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
PART NAME: G-10 TUBE OS1
TELESCOPE: IRTF

SIZE: A  |  SHEET: 1 OF 1
DRAW NO: SC8-011A  |  SCALE: 1:1
NEXT ASSY  |  LO5 NO: 725

REV: N/A
DATE: 05/18/98
DESIGN: STAHLBERGER
DRAW: STAHLBERGER
APP: J. RAYNER

TOLERANCES

| X, X | +/- .015 |
| X, XX | +/- .005 |
| X, XXX | +/- .002 |

REVISION: N/A
25.0 REF
5.25 REF

PLOT: 10/19/99

NOTES: UNLESS OTHERWISE NOTED
1. MACHINED SURFACE ROUGHNESS 84
2. RING GROOVES AND SURFACES 32
3. REMOVE ALL BURRS/SHARP CORNERS