SECTION A-A: SCALE 2:1

1. MACHINED SURFACE ROUGHNESS 64
2. RING GROOVES AND SURFACES 32
3. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL

<table>
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<th>NO.</th>
<th>REQ'D</th>
<th>REF DRW</th>
<th>DESCRIPTION</th>
<th>MATERIAL</th>
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<td>1</td>
<td>SG6-022A</td>
<td>Z-POSITION SLIT JIG</td>
<td>ALU 6061-T6</td>
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REVDATE: N/A
DATE: 04/30/98
DESIGN: STAHLBERGER
DRAWN: STAHLBERGER
APPROD: J. RAYNER

INSTITUTE FOR ASTRONOMY
2680 WOODLAWN DR, HONOLULU, HI 96822

INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
PART NAME: Z-POSITION SLIT JIG
TELESCOPE: IRTF

DRW NO: SG6-022A
SCALE: NOTED
SIZE: A
LOT NO: 725
SHEET: 1 OF 1

PLOT: 10/19/99