NOTES: UNLESS OTHERWISE NOTED
1. MACHINED SURFACE ROUGHNESS 84
2. RING GROOVES AND SURFACES 32
3. REMOVE ALL BURRS/SHARP CORNERS

2x Ø .06 DRILL THRU EQ. SPCC ON Ø 2.625
4x 45° X .02
FIT SGS-019B
WITH .003 RADIAL CLEARANCE

SECTION A-A

INSTITUTE FOR ASTRONOMY
2680 WOODLAWN DR. HONOLULU, HI 96822
INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
PART NAME: THREADED NUT
TELESCOPE: IRTF

REVIEW: N/A
DATE: 06/15/98
DESIGN: STAHLBERGER
DRAWN: STAHLBERGER
APPRO: J. RAYNER

TOLERANCES
X.X ±/.015
X.XX ±/.005
X.XXX ±/.002
ANGLE ±30 min
FRACTION ±1/32

REV: N/A
SIZE: A
DRAW NO: SGS-021A
LOT NO: 725
SCALE: 1:1
SHEET: 1 OF 1

PLOT: 10/19/99