NOTES: UNLESS OTHERWISE NOTED
1. MACHINED SURFACE ROUGHNESS Ra
2. REMOVE ALL BURRS/SHARP CORNERS

3x Ø .086 DRILL THRU
T Ø .17 .09 FAR SIDE
EQ. SPOD ON Ø 2.000

SECTION A-A

INSTITUTE FOR ASTROPHYSICS
2680 WOODLAWN DR, HONOLULU, HI 96822

INSTRUMENT: SLEX - CROSS DISPERSED SPECTROGRAPH
PART NAME: PRE FLAT1 BAFFLE TUBE
TELESCOPE: IRTF

REV: N/A
DATE: 05/03/98
DESIGN: STAHLBERGER
DRAWN: STAHLBERGER
APPROVED: J. RAYNER

TOLERANCES
X.X +/- .015
X.XX +/- .005
X.XXX +/- .002
ANGLE +/- 30 min
FRACTION +/- 1/32

BILL OF MATERIAL

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<th>REF DRW</th>
<th>DESCRIPTION</th>
<th>MATERIAL</th>
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<td>PRE FLAT1 BAFFLE TUBE</td>
<td>ALU 6061-T6</td>
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SCALE: 2:1

SIZE: A
LOT NO.: 725
SHEET: 1 OF 1

PLOT: 10/19/99