NOTES: UNLESS OTHERWISE NOTED
1. MACHINED SURFACE ROUGHNESS.8
2-D/RING GROOVES AND SURFACES .32
3. REMOVE ALL BURRS/SHARP CORNERS

MAKE ONE EACH
W/FOLLOWING:
THICKNESS:
.010 INCH
.015 INCH
.020 INCH
.025 INCH
SUBSTITUTE
WITH TITANIUM
AS NEEDED

SECTION A-A

REVISION: N/A
DATE: 06/23/99
REVDATE: N/A
DESIGN: STAHLBERGER
DRAWN: STAHLBERGER
APPROV'D: J. RAYNER

INSTITUTE FOR ASTRONOMY
2680 WOODLAWN DR. HONOLULU, HI 96822

INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
PART NAME: SKD1 RADIAL SPRING
TELESCOPE: IRTF

DRAW NO: SKD-017A
SIZE: A
SHEET: 1 OF 1

TOLERANCES
X.X +/- .015  X.XX +/- .005  X.XXX +/- .002

SCALE: 4:1

LOT NO: 725