Notes: Unless otherwise noted:
1. Machined surface roughness 64
2. Remove all burrs/sharp corners

Bill of material

<table>
<thead>
<tr>
<th>NO.</th>
<th>REQ'D</th>
<th>REF DRW</th>
<th>DESCRIPTION</th>
<th>MATERIAL</th>
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<td>1</td>
<td>SK3-019A</td>
<td>WORM SHAFT</td>
<td>STAINLESS 303</td>
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</tbody>
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Section A-A: Scale 1:1

Front: Scale 2:1

Plot: 10/19/99

REVISION: N/A
INSTITUTE FOR ASTRONOMY
2680 WOODLAWN DR. HONOLULU, HI 96822
INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
PART NAME: WORM SHAFT
TELESCOPE: IRTF

DRAW NO: SK3-019A
SIZE: A
LOT NO: 725
SHEET: 1 OF 1