ANODIZE: GOLD

ISOMETRIC: SCALE FULL

NOTES: UNLESS OTHERWISE NOTED
1. MACHINED SURFACE ROUGHNESS 84
2. D-RING GROOVES AND SURFACES .32
3. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL

<table>
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<tr>
<th>NO.</th>
<th>REQ'D</th>
<th>REF DRW</th>
<th>DESCRIPTION</th>
<th>MATERIAL</th>
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<td>SP5-013A</td>
<td>MOTOR MOUNT</td>
<td>ALU 6061-T6</td>
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REV: 04/30/98
REV: 02/05/98
REV: N/A

DATE: 05/07/97
DESIGN: STAHLMERGER
DRAWN: STAHLMERGER
APPROV: J. RAYNER

INSTRUMENT: SPLEX - CROSS DISPERSED SPECTROGRAPH
PART NAME: MOTOR MOUNT
TELESCOPE: IRTF

TOLERANCES
X.X +/- .015
X.XX +/- .005
X.XXX +/- .002
ANGLE +/- 30 min
FRACTION +/- 1/32

DRAW NO: SP5-013A
SIZE: A
LOT NO: 725
SHEET: 3 OF 3

PLOT: 10/19/99