1. MACHINED SURFACE ROUGHNESS 64
2. D-RING GROOVES AND SURFACES 32
3. REMOVE ALL BURRS/SHARP CORNERS

FRONT: SCALE 2:1
SECTION A-A
SCALE 4:1

INSTITUTE FOR ASTRONOMY
2680 WOODLAWN DR, HONOLULU, HI 96822
INSTRUMENT: SPEX CROSS DISPERSED SPECTROGRAPH
PART NAME: FILTER SHAFT LIGHT COVER
TELESCOPE: IRTF

REVISION: N/A
DATE: 11/18/98
DRAWN: STAHLMICER
CHECKED: J. RAYNER

TOLERANCES
X.X +/- .015
X.XX +/- .005
X.XXX +/- .002
ANGLE +/- 30 min
FRACTION +/- 1/32

BILL OF MATERIAL

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<th>DESCRIPTION</th>
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REV. NO. SPO-001BN
SIZE: A
LOT NO.: 725
SHEET: 1 OF 1

PLOT: 10/19/99