NOTES: UNLESS OTHERWISE NOTED
1. MACHINED SURFACE ROUGHNESS .84
2. O-RING GROOVES AND SURFACES .32
3. REMOVE ALL BURR'S/SWEEP CORNERS

BILL OF MATERIAL

<table>
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<th>NO.</th>
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<th>REF DRW</th>
<th>DESCRIPTION</th>
<th>MATERIAL</th>
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<td>SPO-025A</td>
<td>PRESSFIT BUSHING</td>
<td>HARD BRASS</td>
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REVDATE: N/A
DATE: 05/05/97
DESIGN: STAHLMERGER
DRAWN: STAHLMERGER
APPROD: J. RAYNER

INSTITUTE FOR ASTRONOMY
2680 WOODLAWN DR. HONOLULU, HI 96822
INSTRUMENT: SPLEX - CROSS DISPERSED SPECTROGRAPH
PART NAME: PRESSFIT BUSHING
TELESCOPE: IRTF

DRW NO: SPO-025A
SIZE: A

NEXT ASSY

SCALE: 2:1

PLOT: 10/19/99

INSTITUTION FOR ASTRONOMY
2680 WOODLAWN DR. HONOLULU, HI 96822
INSTRUMENT: SPLEX - CROSS DISPERSED SPECTROGRAPH
PART NAME: PRESSFIT BUSHING
TELESCOPE: IRTF