NOTES: UNLESS OTHERWISE NOTED
1. MACHINED SURFACE ROUGHNESS R4
2. RING GROOVES AND SURFACES 32
3. REMOVE ALL BURRS/SHARP CORNERS

INSTITUTE FOR ASTRONOMY
2680 WOODLAWN DR. HONOLULU, HI 96822
INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
PART NAME: BAFFLE TUBE FIXED 2 INSERT
TELESCOPE: IRTF

BILL OF MATERIAL

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<th>NO.</th>
<th>REQ'D</th>
<th>REF DRAW</th>
<th>DESCRIPTION</th>
<th>MATERIAL</th>
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<td>SF8-034A</td>
<td>BAFFLE TUBE FIXED 2 INSERT</td>
<td>ALU 6061-T6</td>
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REVIDATE: 10/15/99
REVISION: CHANGED FROM SQUARE TO ROUND
REVIDATE: N/A
REVISION: N/A
DATE: 01/04/99
DESIGN: STAHLBERGER
DRAWN: STAHLBERGER
APPROD: J. RAYNER

TOLERANCES

| X X | +/- .015 |
| X XX | +/- .005 |
| X XXX | +/- .002 |
| ANGLE | +/- 30 MIN |
| FRACTION | +/- 1/32 |

DRAW NO: SF8-034A
SCALE: 1:1
SIZE: A
LOT NO: 725
SHEET: 1 OF 1