NOTES: UNLESS OTHERWISE NOTED
1. MACHINED SURFACE ROUGHNESS 64
2. DRILL-INDUCED GROOVES AND SURFACES 32
3. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL

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<th>DESCRIPTION</th>
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<td>PK-50 CLIP</td>
<td>PHOS. BRONZE</td>
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SECTION A-A

FRONT

REV DATE: N/A
DATE: 01/04/99
ARCH: J. RAYNER

INSTITUTE FOR ASTRONOMY
2680 WOODLAWN DR. HONOLULU, HI 96822
INSTRUMENT: SPX - CROSS DISPERSED SPECTROGRAPH
PART NAME: PK-50 CLIP
TELESCOPE: IRTF

TOLERANCES

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<th>XX</th>
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<td>+/-.015</td>
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NEXT ASSY

DRAW NO: SFB-027A
SCALE: 8:1
SIZE: A
LOT NO: 725
SHEET: 1 OF 1

PLOT: 10/19/99