MAKE FROM
HEX SOCKET HEAD
1/4-20 x 1.25

SECTION A-A

INSTITUTE FOR ASTRONOMY
2680 WOODLAWN DR, HONOLULU, HI 96822

REVIEW: N/A
DATE: 12/23/98
INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH

PART NAME: CAPTIVE SCREW
TELESCOPE: IRTF

TOLERANCES
X.X +/- .015
X.XX +/- .005
X.XXX +/- .002

ANGLE +/- 30 min
FRACTION +/- 1/32

DRAW NO: SF8-018A
SCALE: 4:1
SIZE: A
LOT NO: 725
SHEET: 1 OF 1

NOTES: UNLESS OTHERWISE NOTED
1. MACHINED SURFACE ROUGHNESS 64
2. REMOVE ALL BURRS/SHARP CORNERS

REVISION: N/A

PLOT: 10/19/99