SECTION B-B

INSTITUTE FOR ASTRONOMY
2680 WOODLAWN DR. HONOLULU, HI 96822

DRAIN: STAHLEBERGER
APPROD: J. RAYNER

NOTES: UNLESS OTHERWISE NOTED
1. MACHINED SURFACE ROUGHNESS 64
2. RING GROOVED SURFACES 32
3. REMOVE ALL BURRIS/SHARP CORNERS

BILL OF MATERIAL

<table>
<thead>
<tr>
<th>NO.</th>
<th>REQ'D</th>
<th>REF DRW</th>
<th>DESCRIPTION</th>
<th>MATERIAL</th>
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<tbody>
<tr>
<td>N/A</td>
<td>1</td>
<td>S-8-016A</td>
<td>BAFFLE TUBE MALE</td>
<td>ALU 6081-T6</td>
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REV 0: 10/15/99
REVIEW: N/A
DATE: 01/04/99
REVISION: ADD THIRD 8-32 HOLE

INSTRUMENT: SPLEX - CROSS DISPERSED SPECTROGRAPH
PART NAME: BAFFLE TUBE MALE
TELESCOPE: IRTF

TOLERANCES

<table>
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<tr>
<th>SIZE</th>
<th>TOLERANCE</th>
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<tbody>
<tr>
<td>X.X</td>
<td>+/- .015</td>
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<tr>
<td>X.XX</td>
<td>+/- .005</td>
</tr>
<tr>
<td>X.XXX</td>
<td>+/- .002</td>
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<tr>
<td>ANGLE</td>
<td>+/- 30 min</td>
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<tr>
<td>FRACTION</td>
<td>+/- 1/32</td>
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SF8-001B
NEXT ASSY

DRAW NO: SF8-016A
SCALE: 1:2
SIZE: A
SHEET: 2 OF 2