MACHINE SHOP:
DO NOT FABRICATE!
FOR REFERENCE ONLY

MATL. THICKNESS 1/16

INSTITUTE FOR ASTRONOMY
2680 WOODLAWN DR, HONOLULU, HI 96822

INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
PART NAME: DAUGHTER BOARD
TELESCOPE: IRTF

REV.: N/A
DATE: 11/05/97
DESIGN: STAHLBERGER
DRAWN: STAHLBERGER
APPD.: J. RAYNEW

TOLERANCES
X.X     +/- .015
X.XX    +/- .005
X.XXX   +/- .002
ANGLE    +/- 30 min
FRACTION +/- 1/32

REVISION: N/A

NO.  REQ'D  REF.DRW  DESCRIPTION  MATERIAL
N/A     1   SMO-014A  DAUGHTER BOARD  FIBERGLASS

NOTES: UNLESS OTHERWISE NOTED
1. MACHINED SURFACE ROUGHNESS #4
2. RING GROOVES AND SURFACES #2
3. REMOVE ALL BURRS, SHARP CORNERS

PLT: 10/19/99

SIZE: A  SHEET: 1 OF 1

DRW NO. SMO-014A  SCALE: 1:1

NO.:  SMO-001B  NEXT ASSY