NOTES: UNLESS OTHERWISE NOTED
1. MACHINED SURFACE ROUGHNESS .64
2. RING GROOVES AND SURFACES .32
3. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL

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<th>NO.</th>
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<th>REF DRW</th>
<th>DESCRIPTION</th>
<th>MATERIAL</th>
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<td>Baffle Tube</td>
<td>ALU 6061-T6</td>
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REVIEW: N/A
DATE: 11/05/97
DESIGN: STABBERGER
DRAW: STABBERGER
APPROVED: J. RAYNER

INSTITUTE FOR ASTRONOMY
2680 WOODLAWN DR. HONOLULU, HI 96822

INSTRUMENT: SPLEX - CROSS DISPERSED SPECTROGRAPH
PART NAME: BAFLE TUBE
TELESCOPE: IRTF

SMO-001B
NEXT ASSY

TOLERANCES
X.X +/-.015
X.XX +/-.005
X.XXX +/-.002
ANGLE +/- .3 MIR
FRACTION +/- 1/32

SIZE: A  LOS NO: 725  SHEET: 1 OF 1

PLANS: 10/19/99