NOTES: UNLESS OTHERWISE NOTED
1. MACHINED SURFACE ROUGHNESS #4
2. D-RING GROOVES AND SURFACES 32
3. REMOVE ALL BURRS/G-WARE CORNERS

BILL OF MATERIAL

NO. REQ'D REF DRW DESCRIPTION MATERIAL

N/A 3 SOO-014A SAFETY FINGER ALU 6061-T6

INSTITUTE FOR ASTRONOMY
2680 WOODLAWN DR, HONOLULU, HI 96822

INSTRUMENT: SPX - CROSS DISPERSED SPECTROGRAPH

REVIEW: N/A
DATE: 04/11/97
DESIGN: STAHLMAN
DRIBBIN: STAHLMAN
APPROD: J. RAYWAL

TOLERANCES
X.X +/- .015
X.XX +/- .005
X.XXX +/- .002
ANGLE +/- 30 MRA
FRACTION +/- 1/32

SDO-001B
NEXT ASSY

SIZE: A
LOT NO.: 725
SHEET: 1 OF 1